



RISER



3946 W. Clarendon Avenue  
 Phoenix, AZ 85019  
 Phone: (800)635-0657  
 Fax: (602)272-0717  
 www.stevenseng.com

MATERIAL: HR STEEL  
 FINISH: GROUND  
 HEAT TREAT: SR

DIMENSIONS ARE IN INCHES  
 UNLESS OTHERWISE SPECIFIED  
 ANGULAR:  $\pm$  .5°  
 ONE PLACE DECIMAL  $\pm$  .050  
 TWO PLACE DECIMAL  $\pm$  .015  
 THREE PLACE DECIMAL  $\pm$  .005

DO NOT SCALE DRAWING

DRAWN BY M.C.  
 DATE DRAWN 11/24/12

SIZE <b>A</b>	DWG. NO. 197-0-115-056-ST	REV
SCALE: 1:8	SHEET 1 OF 1	